

DART

DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2200	REV. A SHEET 1 OF 5
DATE 03.05.21		TITLE UTILITY POD LID AND BASE (212)	SCALE NTS
A	03.05.21	NEW ISSUE	

RELEASED
03.07.09 *[Signature]***NOTES:**

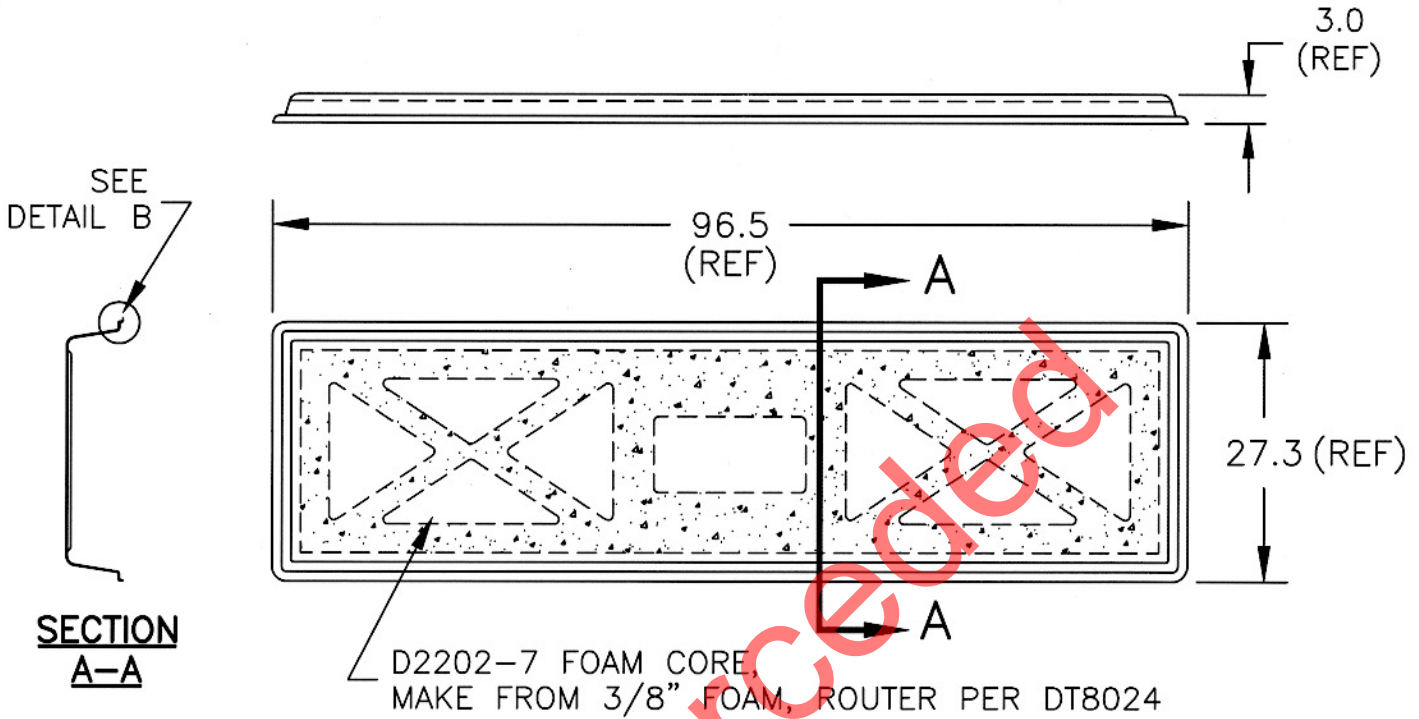
- 1) LAMINATE PER DART QSI 006.
LAMINATION SCHEDULE PER THIS DRAWING.
- 2) MATERIALS:
 - RESIN: EPOCAST 50-A/9816 OR DERAKANE
470-36/411/510A40
 - FOAM: A500 CORE-CELL, OR DIVINYCELL, OR KLEGECELL
OR AIREX, 0.38 THICK (3/8" FOAM)
 - FIBRE: 9.7 OZ 7781 WEAVE "S" GLASS (9oz SATIN)
5 OZ PLAIN WEAVE KEVLAR (5oz KEVLAR)
12 OZ UNIDIRECTIONAL (12oz UNIDIRECTIONAL)
OWENS CORNING MILLED FIBRES, 'E' GLASS
 - FILLER: MIXTURE OF RESIN AND MILLED FIBRES
 - EXPANDING FOAM: GELCOTE VULTAFOAM W9900 A/B
(LIQUID FOAM)
- 3) PEEL PLY ALL SURFACES.
- 4) FINISH: INSIDE - DUPONT HIGHBUILD GREY PRIMER 1144-S
OUTSIDE - WHITE GELCOAT #GEL 944W005
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.
- 6) ALL DIMENSIONS ARE IN INCHES.

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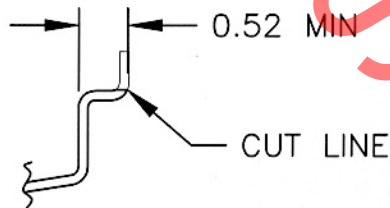
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DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D2200	REV. A SHEET 2 OF 5
DATE 03.05.21		TITLE UTILITY POD LID AND BASE (212)	SCALE 1:20



D2200-1 LID
(MOLD DT8007)



DETAIL B
SCALE 1:2

MAIN LAYUP

9oz SATIN
9oz SATIN
5oz KEVLAR
D2202-7 FOAM CORE
5oz KEVLAR
9oz SATIN

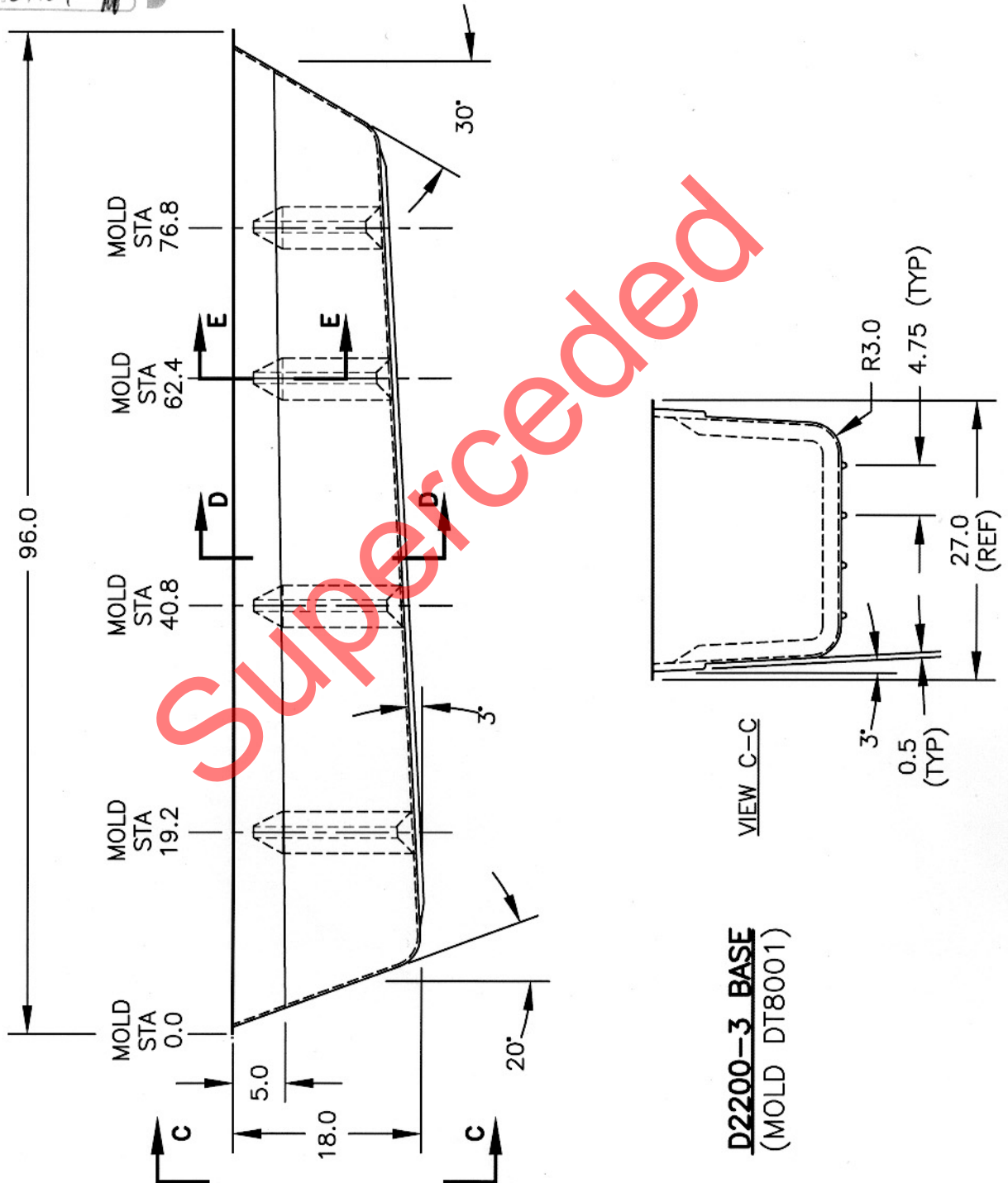
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DATE 03.05.21		TITLE UTILITY POD LID AND BASE (212)	SCALE 1:15

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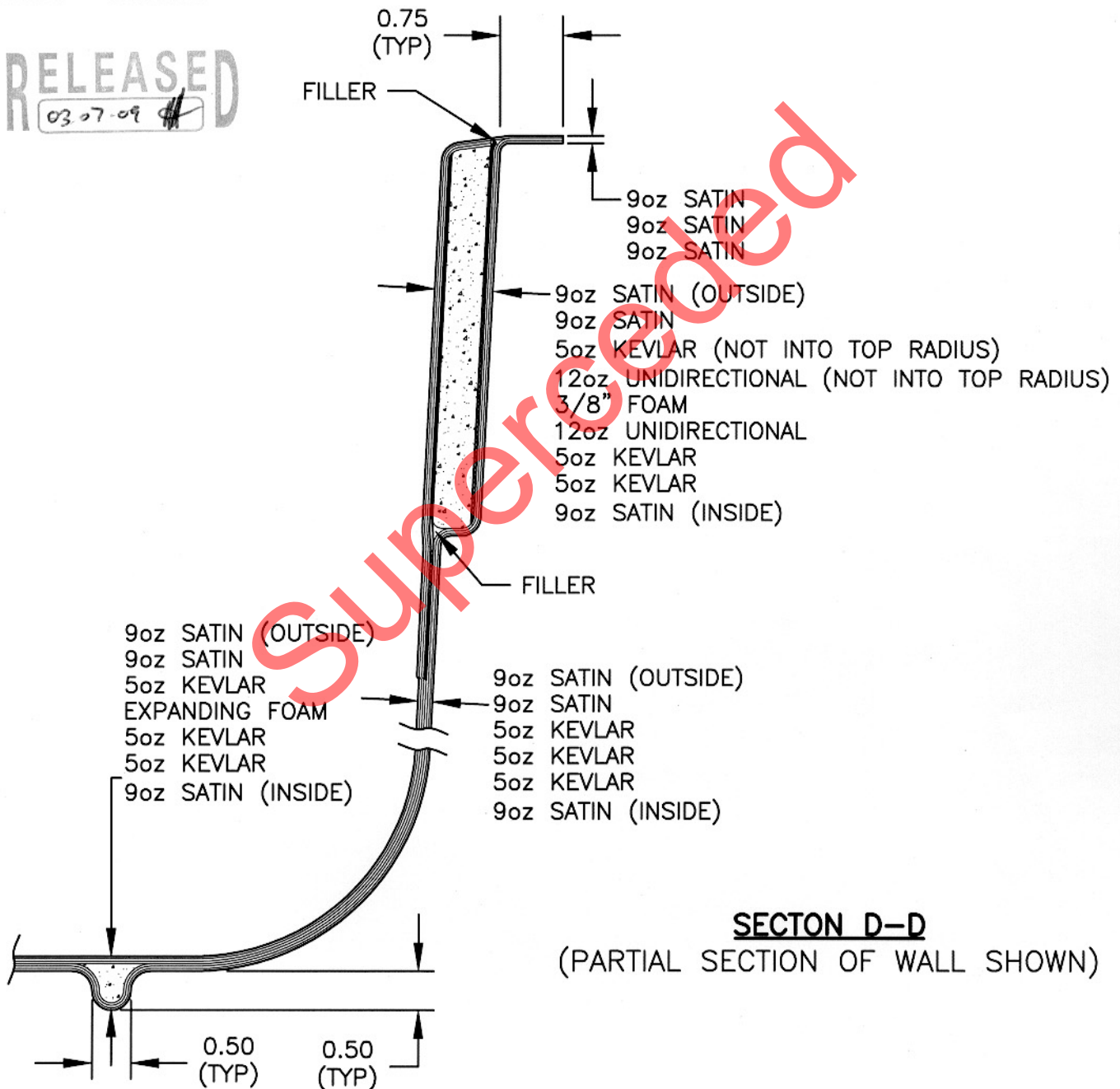
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← →
INSIDE OUTSIDE

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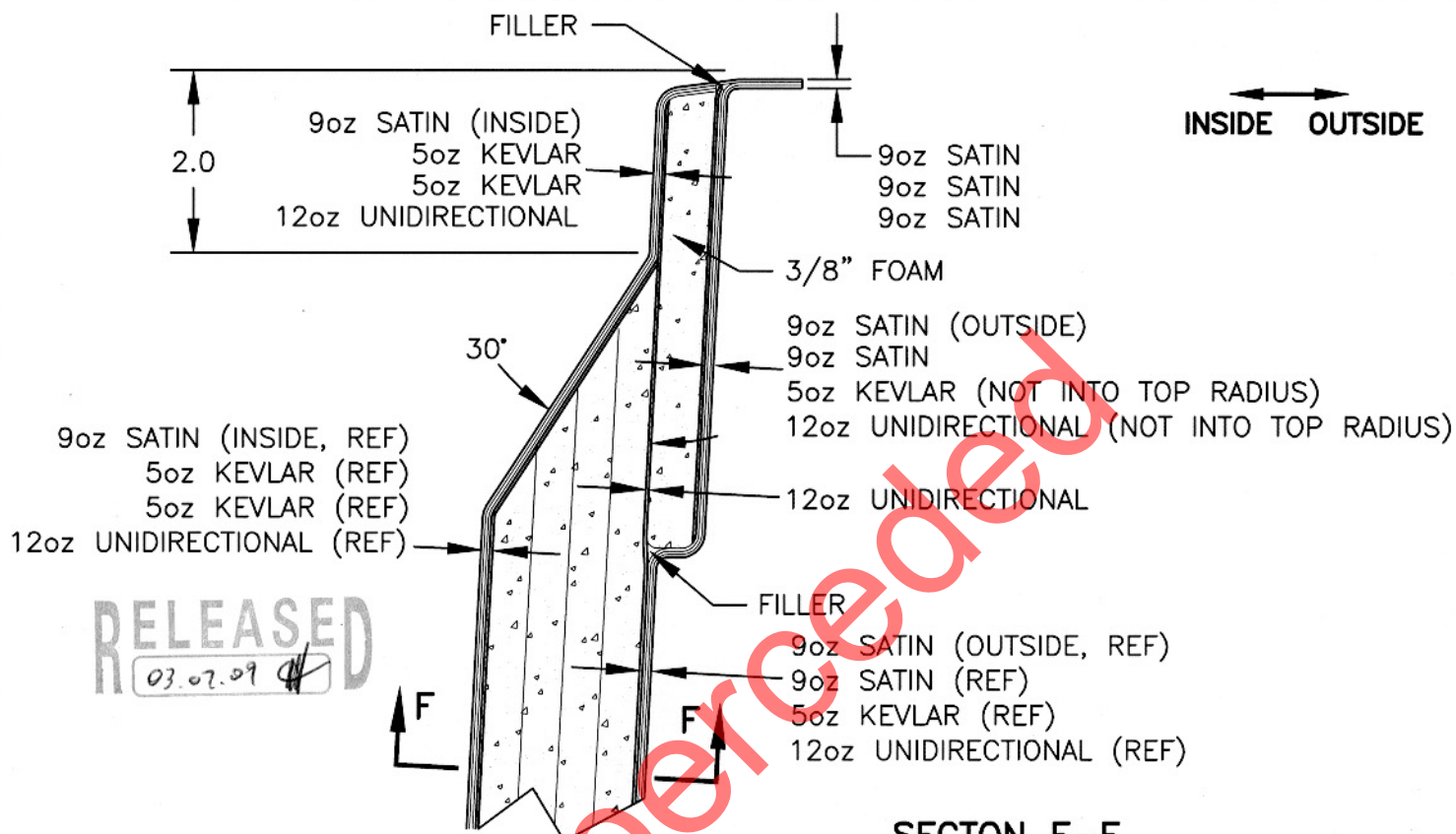
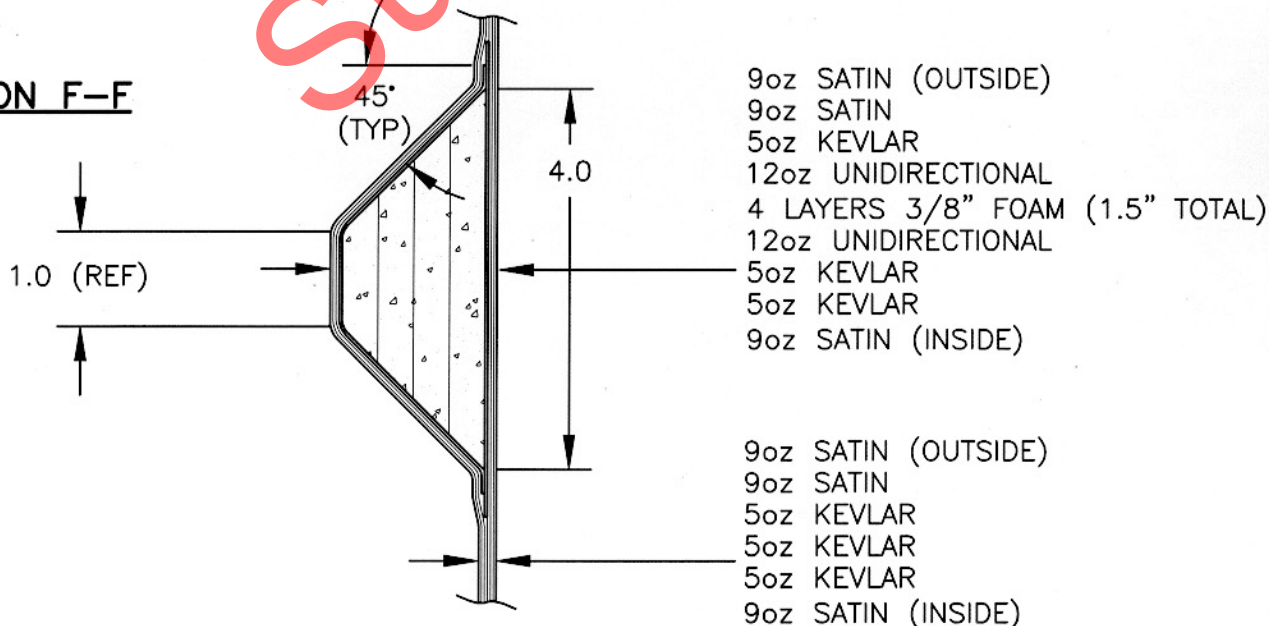
SECTION D-D
(PARTIAL SECTION OF WALL SHOWN)

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**SECTION F-F**

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